

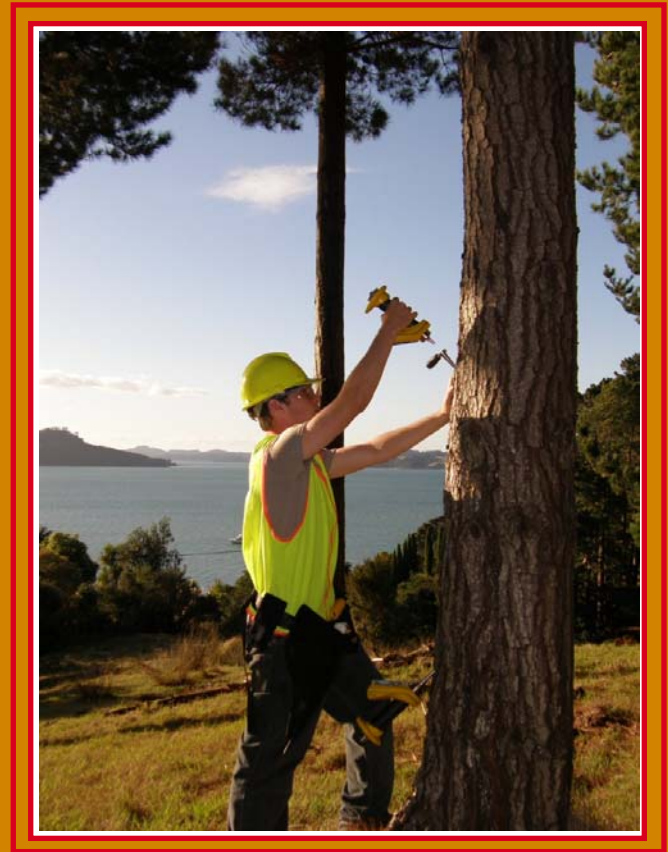
Breeding for Wood Quality; Acoustic Tools and Technology

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Hobart, Tasmania – April 2007*

Peter Carter – Chief Executive, Fibre-gen

Contents

- Why acoustics?
- How acoustics work
- Results, tricks and traps
- Who's doing it?
- Conclusions



Why? Global developments



- Resource wood quality is changing, target of value improvement
 - Global emphasis on structural and appearance qualities
 - Age of clearfall declining, log quality more variable
 - Tree breeding has improved volume more than quality
- Increased attention to quality standards eg NZ Standard 3622
 - Development of ‘verified visual’ grading (sample proof tested)
 - Price differential in lumber and engineered wood markets
 - Mills sensitive to stiffness of smaller diameter young wood
- New tools – Structural and LVL mills can now measure stiffness

Breeding for stiffness will enhance business returns

Why? Financial values



What is stiffness worth – a couple of examples

- Verified visual grading – batch pass/fail
 - VSG8 lumber premium is NZ\$100/m³ (\$450 vs \$350)
 - At 55% conversion, 80% structural, equates to \$36/m³ log
 - At 600m³/ha, 70% sawlog, 27 yrs, 8%, equates to \$1,893/ha
- MSG lumber – incremental benefit
 - MGP8 lumber premium is NZ\$250/m³
 - 0.1km/sec gives 5% more MGP8, worth \$12.50/m³
 - At 600m³/ha, 70% sawlog, 27 yrs, 8%, equates to \$657/ha

Breeding for stiffness will enhance business returns

Why? Financial values

What is stiffness worth – more examples

- Sitka Spruce – United Kingdom
 - Structural £150, Industrial £100
- Spruce – Sweden
 - MSR 1,450kr, Visual structural 1,350kr
- Douglas fir – Oregon, USA
 - MSR \$350, Visual structural \$310
 - LVL \$350, Ply \$230
- Southern Yellow Pine – Arkansas
 - MSR \$195, Visual structural \$178

Absolute differences vary with market conditions – premiums remain

Breeding for stiffness will enhance business returns



Why? Financial values



Other values are significant too

- Microfibril angle
 - R^2 in range 0.8 – 0.9
 - MFA is key predictor of solid wood stability and fibre stiffness
- Pulp & Paper properties
 - Fibre length and paper strength
 - Coarseness and sheet quality
 - Energy consumption and yield
- Eucalypt stiffness
- Ash group Eucalypt internal collapse

Breeding for stiffness will enhance business returns

Why? Feasibility



Hitman ST300

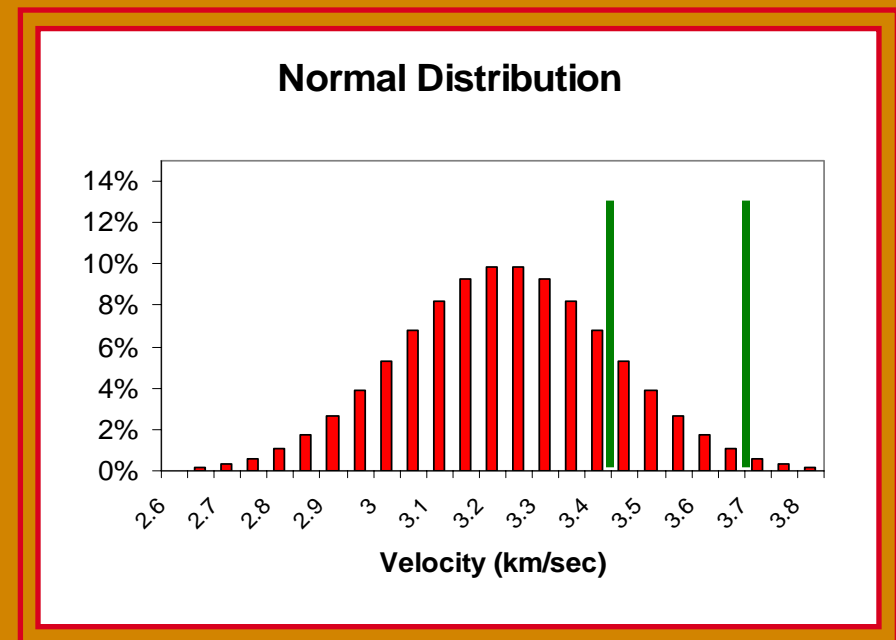
- New tools are quick, non-destructive, easy and efficient
 - Less than 1 minute/tree for testing
 - Wireless, with no cables to tangle or fail
 - Quick and easy insertion and removal of probes
 - No cores needed
 - No significant damage to young trees
- Mechanical and software enhancements improve precision
- Variability and heritability are high
- Breeding program on 10,000ha/annum could deliver >\$10m/annum

Sonic speed provides an attractive breeding opportunity

Why? Feasible and valuable

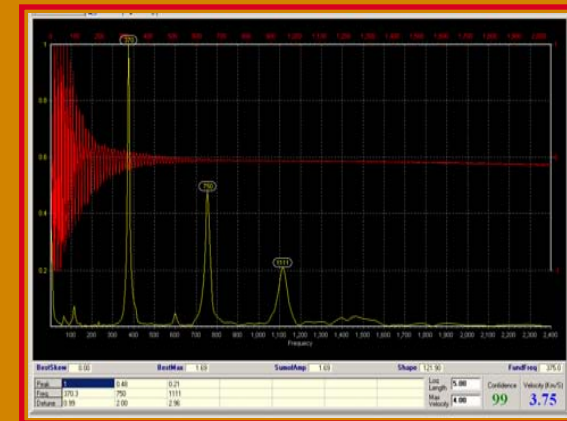
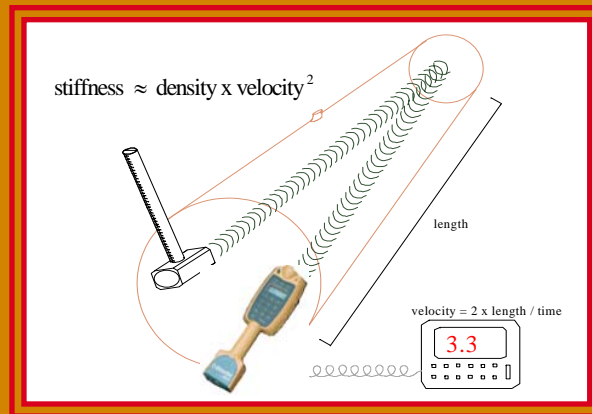
Hitman ST300

- Variability and heritability are high
- Example mean 3.2 km/sec with SD 0.2
- Top 10% mean is 3.5 km/sec
- Top 2% mean is 3.63km/sec
- With heritability of 60%, delivered gain is 0.18 and 0.26 respectively
- MSG example values this at \$1,180 and \$1,700/ha NPV at time of planting



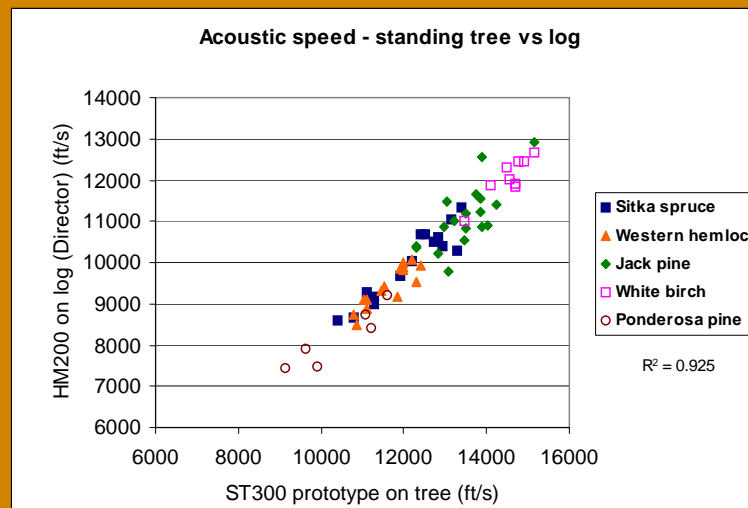
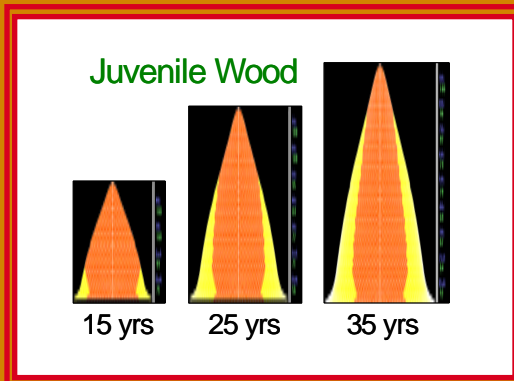
HM200, LM600 – how they work

- Stiffness = density x (velocity)²
- Velocity is derived from resonant frequency (2nd harmonic) and length
- Sensor/microphone detects frequency from hammer blow
- Green density is relatively constant



Hitman ST300, PH330 – how they work

- ‘Time of flight’ outerwood velocity measure – higher than log measure
- Ruggedised, waterproof, wireless, auto-distance, audible and visual output, interface to PDA
- Velocity correlates strongly with log velocity at stand level



Source: X Wang et al, University of Minnesota

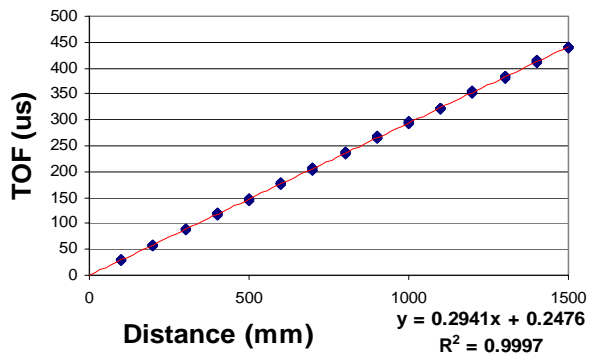
Improved Precision

Hitman ST300

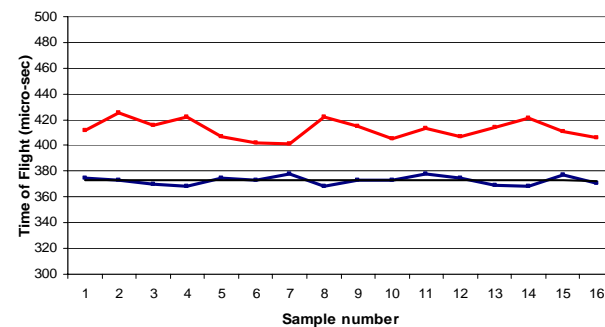
- Mechanical and software enhancements improve precision
 - Calibration against absolute standard
 - Filters enhance precision



TOF vs Distance (Brass Bar)

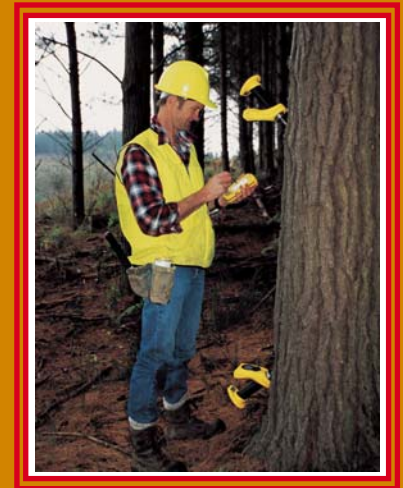


Recorded Time of Flight Variation
(SD 3.5 vs 7.5)



Standing tree sampling – single trees

- Measure is a single sample of outerwood velocity
- Sampling procedure and intensity must match need
- Single tree - intensive sampling
 - Variation around stem
 - Knot location
 - Transverse
 - Compression wood
 - Hit variability
- 1-3 sets of 10 hits, in each of 2-4 locations around stem
- High productivity (>60 sample sets/hour) – faster than density coring



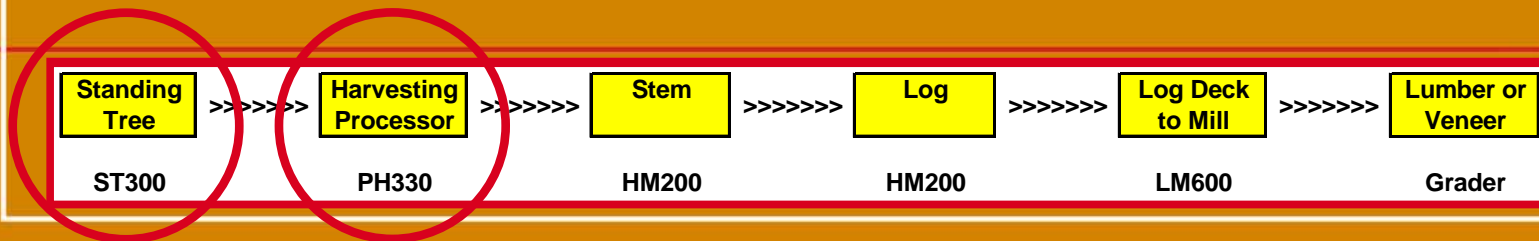
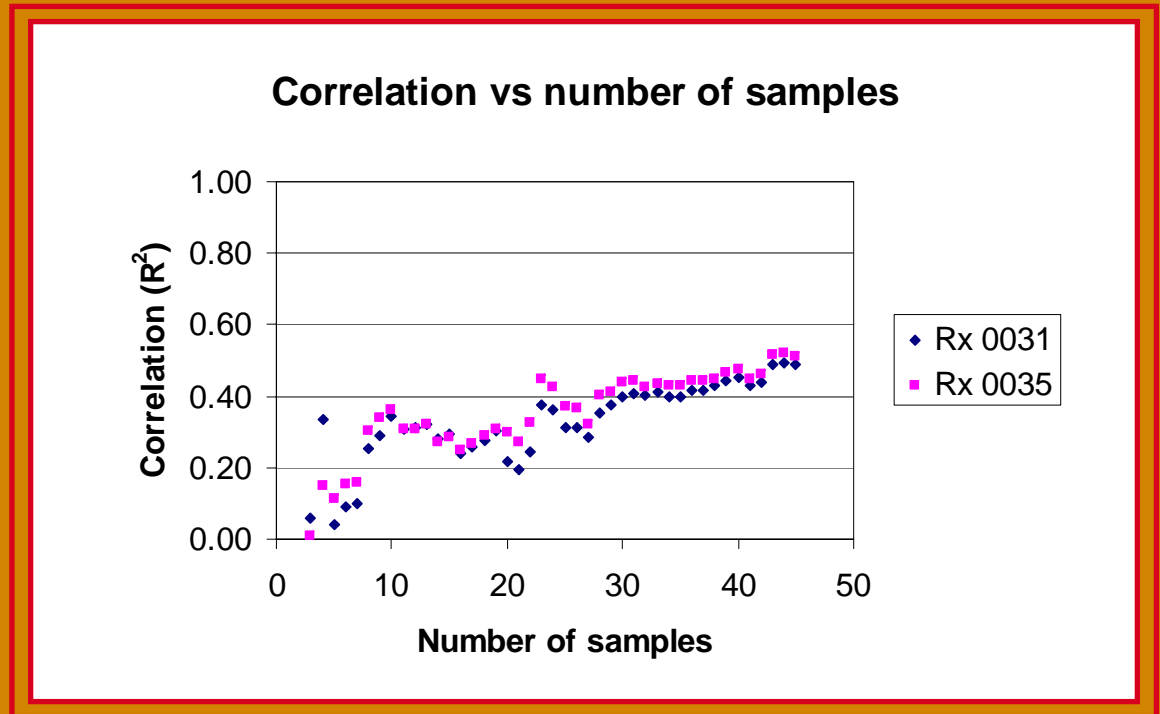
Standing tree sampling – single trees

- Eyrewell study – radiata pine, age 28
- Correlation between standing tree and log velocity improves as sample intensity increases

Location/s on tree	taps	R ²
Upper side	3	0.44
Upper side	3	0.48
Upper side	3	0.43
Upper side (A)	9	0.50
Lower side (B)	9	0.45
Random side (D)	9	0.60
Mean A+B	18	0.61
Mean A+D	18	0.62
Mean A+B+D	27	0.67

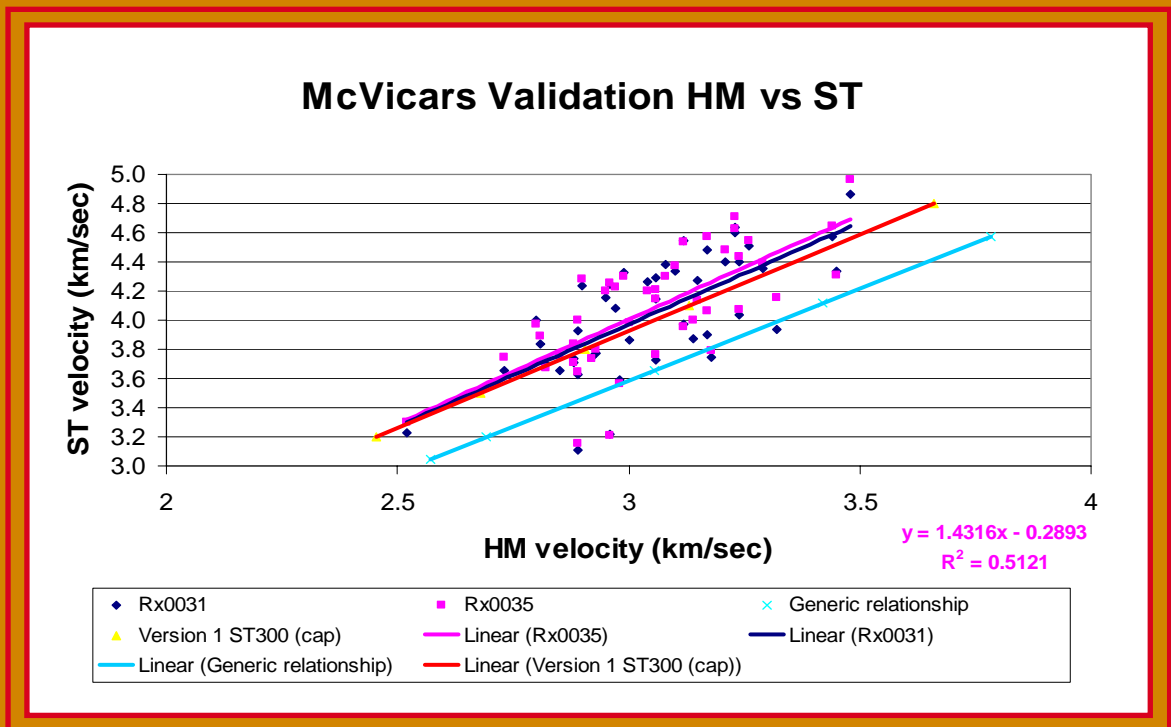
Standing tree sampling – single trees

- Sawlog study – radiata pine
- Correlation between standing tree and log velocity improves as sample intensity increases



Standing tree sampling – single trees

- Sawlog studies – radiata pine
- ST vs HM relationship is stable, new vs old
- ST velocity is higher than ‘generic’ field oscilloscope based dataset

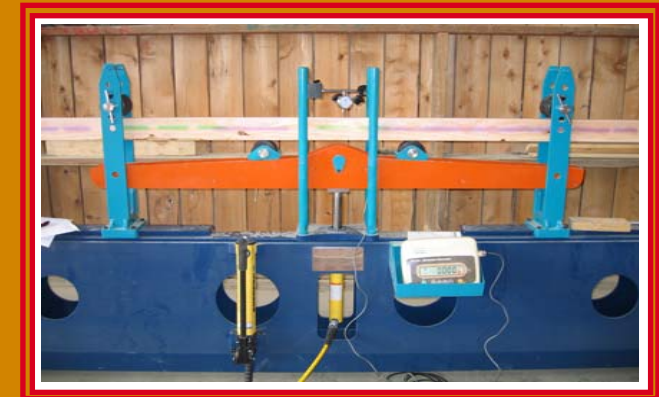


Standing tree sampling - stands

- More extensive sampling – large block genetic gain trials
- Stand average measure
 - Cover the stand – plots of 5+ trees
 - Cover diameter range
 - Variability between trees > within
 - Sample as many trees as possible in least time
- 1 set of 10 hits/tree on 50+ trees/stand
- Productivity dependent upon terrain and vegetation

Target Velocities – NZ example

- Dynamic MOE of 8GPa is indicative of VSG8 production and would require
 - Average log velocity 2.8km/sec (allowing 0.1km/sec for SE of mean)
 - Green density 1000kg/m³
- 8GPa target velocity could vary 2.70 - 3.00 km/sec average
- Equivalent standing tree velocities 3.6 - 4.0 km/sec average at harvest
- Towards end of juvenile wood formation, target 2.8 km/sec although 2.6 may be adequate for structural minimum (5.6 GPa)



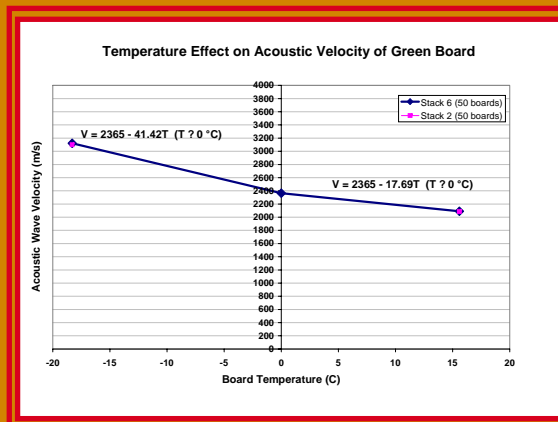
Results – effect of temperature on velocity

In general

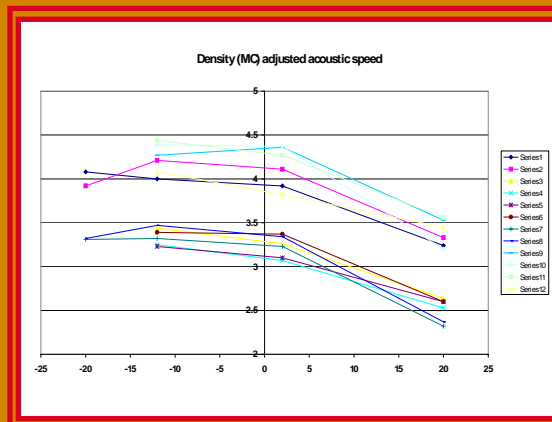
- Acoustic velocity is higher at lower temperatures

But

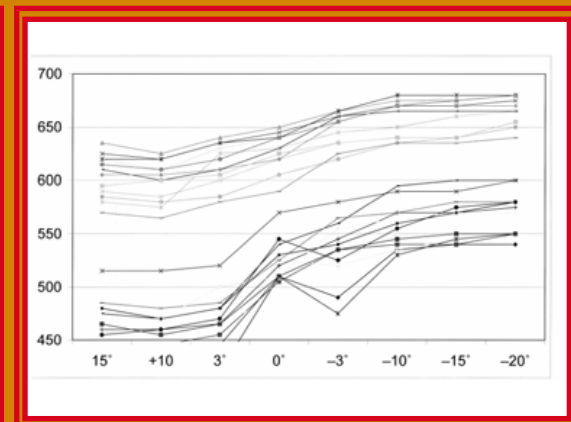
- Rate of change is most significant around freezing
- Moisture content changes may compensate on logs, but not in trees



Source: X Wang, University of Minnesota



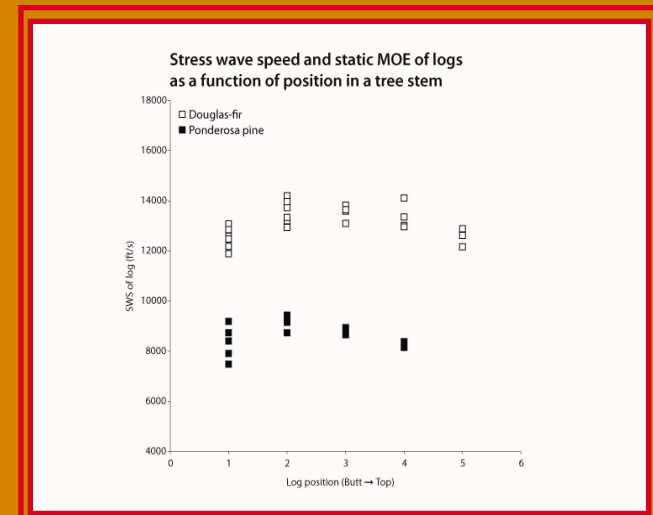
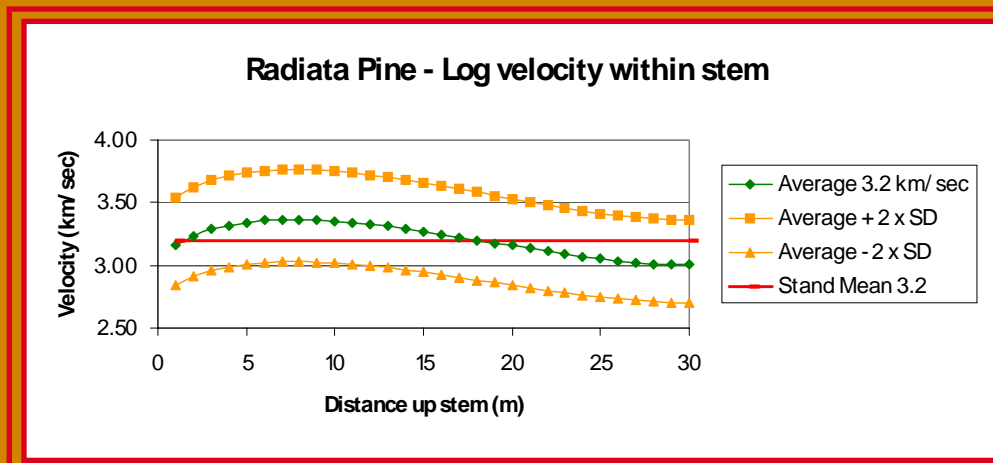
Source: P Harris, IRL



Source: L Bjorklund, VMR, SDC

Results –velocity within stem – butt to top

- Acoustic velocity varies from butt to top although greatest variation is between stems
- Highest velocity logs are in mid section of stem
- Variation follows pattern of microfibril angle



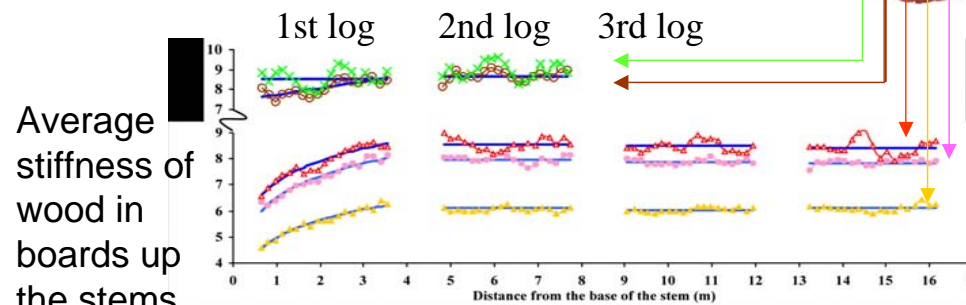
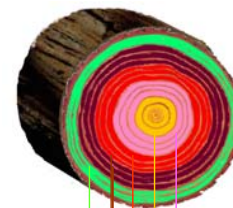
Source: X Wang et al, University of Minnesota

Results – log velocity within stem – pith to bark

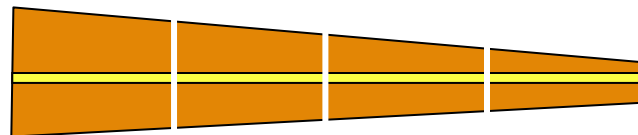
Average stiffness of lumber cut from some 60 trees. Note the low stiffness at the base of the tree, in the butt logs.

Why not cut a short, 2.5 m butt log?

Location of boards in the log



Ping Xu, 2002



Results – velocity and MoE correlate with age

In general

- Acoustic velocity increases with increasing age

But

- Other factors affect velocity and MoE
- Wide range of velocities within stands
- Strategy – set appropriate breeding targets for different ages

